Effect of *Bacillus cereus* Enzymes on the Milk Quality following Ultra High Temperature Processing

B. JANŠTOVÁ, M. DRAČKOVÁ, L. VORLOVÁ

Department of Milk Hygiene and Technology, Faculty of Veterinary Hygiene and Ecology
University of Veterinary and Pharmaceutical Sciences Brno

Received April 5, 2005
Accepted June 30, 2006

Abstract


Using a model case of contamination of long-life semi-skimmed milk with the spores of six *B. cereus* strains, isolated from the farm environment and raw milk, proteolysis was monitored by measuring changes in protein content by infra-red spectroscopy; free tyrosine was measured by the Lowry method according to Juffs, and the reduction in casein fractions by SDS-PAGE. Lipolysis was monitored by the dilution extractive method. At a storage temperature of 4 °C for 4 months no enzyme processes were observed, whereas at a storage temperature of 24 °C a marked enzyme activity was found during maximum 3 weeks as well as sensory changes of UHT milk. After three weeks of storage, a reduction in protein content from 34.55 g·1⁻¹ milk to 29.46 ± 2.00 g·1⁻¹ milk, and a reduction in the free tyrosine from 0.65 to 2.13 ± 0.28 mg·ml⁻¹ was found, as well as increased molar contents of free fatty acids (FFA) from 41.97 to 1617.22 ± 68.17 mmol·kg⁻¹ milk fat. After six days of storage, α-casein, β-casein and κ-casein dropped to 69 ± 10%, 56 ± 16% and 43 ± 10%, respectively. Majority of changes in UHT milk depended on the *B. cereus* strain used, initial microbial counts and the method of heat inactivation of spores.

*Bacillus cereus*, spores, proteolysis, casein, lipolysis

*Bacillus* spp. are questionable components of raw milk microflora because of a difficult removal of their spores due to thermal resistance. They are significant contaminants of fresh milk in terms of hygiene, technology, and in the case of *B. cereus* of health, too. Brown (2000) described *Bacillus* spp. as microorganisms that cause significant economic losses.

The spores of *Bacillus* spp. commonly occur in the barn environment and represent secondary contamination of milk during milking. The most frequently isolated *Bacillus* species from raw milk are *B. licheniformis* and *B. cereus* (Crielly et al. 1994), whereas other bacilli occur less frequently (Lukášová et al. 2001; Vyletělová et al. 2001). Many researchers attribute the changes in *Bacillus* species distribution to seasonal influences (Sutherland and Murdock 1994). On the contrary, Lukášová et al. (2001) did not confirm the effect of seasonal factors on the incidence of *Bacillus* spp. in milk. Christiansson et al. (1999) pointed out an increased contamination of milk with *B. cereus* spores during the grazing season, associated with a higher incidence of spores in milk. On farms with good hygiene management, the spore counts in milk should lie within 0.2 - 10⁴·l⁻¹ (Harmon and Kautter 1991). *Bacillus* spp. spores may occur also in UHT milk, as reported by Bahout (2000) who found the spores in 18.3% samples investigated at a count of 2.6×10²·ml⁻¹ and noted a presence of *B. cereus*. Vyletělová (2001) monitored by ribotyping the incidence of *B. cereus* in milk, from raw milk to the final product (UHT milk). She assumed milk was contaminated either at the farm or recontaminated during processing.

*B. cereus* is regarded as a psychrotrophic species. In 1998, *B. weihenstephanensis* was identified, previously designated as *B. cereus*, based on its ability to grow at 4 - 6.5 °C.
Silveira et al. (1999) examined milk contaminated with $2.7 \times 10^4$ spores per l ml, and found 80 psychrotrophic strains out of 180 investigated.

An important property of Bacillus spp. is the ability of the vegetative cells to produce thermostable extracellular enzymes after proliferation (Meer et al. 1991; Ipsen et al. 2000) that by their proteolytic and lipolytic activity affect the nutritional and sensory properties even if viable bacteria are not present (Boor et al. 1998).

Johnston and Bruce (1982) examined 100 samples and found 19 B. cereus strains. They demonstrated a marked biochemical activity of Bacillus spp., i.e. casein hydrolysis in 84% samples, lipolysis in 52% samples. In 77% samples lecitinase-positive strains were found.

Casein proteolysis is the most significant part of milk protein proteolysis. An amount of $10^4$ - $10^8$ bacterial cells in 1 ml milk are required to influence casein contents (Marth and Steele 1998). From milk proteins, $\kappa$-casein is hydrolyzed preferably. During 7 days of storage at 20 °C all the $\kappa$-casein is converted to para-$\kappa$-casein, $\beta$-casein content is reduced by 70%. The longest lasting stability is shown by $\alpha$-casein, its loss is minimum (Dalgliesh 1990). As compared with $\kappa$-casein fractions, $\alpha$-lactalbumin and $\beta$-lactoglobulin are resistant to degradation (Swaisgood 1993; Madsen and Quist 1997).

Unlike milk lipases, microbial lipases are thermoresistant and remain active even after the heating or UHT treatment. They may cause the development of rancid taste and smell of milk, thus contributing to the impairment of a product. Lipase action causes difficulties in marketing UHT products if lipases are present in raw material and their activity is maintained in the UHT product (Champagne et al. 1994).

Materials and Methods

Strains from the collection at the Department of Milk Hygiene and Technology were used in the trials. These included 6 strains of Bacillus cereus, isolated from the farm environment and raw milk. The isolated strains were identified by Lukášová et al. (2005). As cultivation medium to be contaminated with spores durable whole milk from the market network was used. The UHT milk originated from the same batch.

Milk samples under investigation were inoculated with spore suspensions of Bacillus cereus without heat inactivation, at such doses to achieve concentrations of spores of $10^2, 10^1, < 10^1$ in 1 ml UHT milk. Furthermore, suspensions of spores were inoculated, exposed to 100 °C for 10 minutes in water bath and to 135 °C for 5 seconds in glycerol bath, at the same doses. Thermo-inactivation of spores suspension (5 ml) was performed after heating at 70 °C. Temperature was controlled by thermometer. The complete inactivation of B. cereus spores was performed after heating to 100 °C for 10 min and 135 °C for 5 s. Milk samples were kept in sealed sterile glass containers at 24 °C in the thermostat, and at 4 °C in the refrigerator. The analysis was performed at 1-week intervals for 3 weeks. All samples were analysed in triplicate.

Protein contents were measured by infra-red spectroscopy MIR, using the device MilkoScan 104 with multidetection application (A/S N. Foss Electric, Denmark). The instrument was calibrated by UHT milk. For the sample analysis, potassium dichromate ($K_2 Cr_2 O_7$) was used at a dose of 0.6 g l$^{-1}$ milk. As the second method of bacterial proteolysis detection by measuring free tyrosine levels, the Lowry method according to Juffs (1973) was used with Folin-Ciocalteu phenol reagent, resulting, after the reaction with released tyrosine, in blue colour of solution, measured by the Helios a spectrophotometer (Unicam, England, UK).

For the monitoring of casein fraction, spore suspensions of B. cereus, both non-inactivated with heat and heat inactivated (100 °C/10 min), at a concentration of $10^1$ ml$^{-1}$, were used. The samples were stored at 24 °C for 6 days and at 4 °C for 4 months. Casein was isolated and lyophilized according a method of López-Fándino et al. (1993). The lyophilised casein was solved in Tris-HCl (pH 8.8) and sample buffer was added (2.4 ml Tris-HCl pH 6.8, 2 ml 10% SDS (w/v), 1 ml glycerol, 0.5 ml 2-mercaptoethanol, 4.0 ml distilled water, 0.1 ml bromophenol blue) at the ratio of 1:4. The samples were boiled for 2 min. PAGE in the presence of sodium dodecyl sulphate (SDS-PAGE) was performed by the methods of Laemmli (1970). To separate casein fraction, separation gels
were used (15% T, 2.6% C) and concentrating gels (3% T, 2.6% C), with Mini-Protein III Cell Electrophoresis apparatus (Bio-Rad Laboratories, Richmond, CA). Separation buffer (30.3 g Tris, 144 g glycine, 10 g SDS completed up to 1 litre with distilled water) was used for migration, diluted at the ratio of 1:9 with distilled water. Electrophoresis took place at 110 V at room temperature. Gels were stained with Commassie Brilliant Blue R-250 and evaluated by computer software Image Quant 5.0 (Molecular Dynamics, USA). Quantification was based on pixel density (converted to %) of different band areas of casein fractions. Values of pixels were always related to the standard value (milk without Bacillus cereus). Repeatability of the method was RSD 10.

For the detection and quantification of lipolysis, an extraction and titration method of determination of molar FFA contents according to the standard SN 57 0533 (1998) was used. Molar contents of FFA were given in mmol·kg⁻¹ milk fat.

Because there was a possibility to compare the growth dynamics of microbial counts and changes in variables under study, bacteriological analyses of milk samples were carried out, i.e. the determination of total counts of spore-forming microorganisms. The cultivation media Plate Count Agar was used (HiMedia, India). During the sample collection the sensoric evaluation (colour, coagulum, odour) was carried out.

Values of protein, tyrosine, FFA and casein contents at 4 °C after thermic inactivation are not introduced because no changes were found.

Significance at \( p < 0.01 \) and \( p < 0.05 \) was evaluated for different variables by the Statistical and Graphical system STAT Plus (Matoušková et al. 1992). Data were processed by the analysis of dispersion and for subsequent testing the Scheffe method of contrasts and Tuckey test were used. To achieve correctness of results, the Box-Cox transformation was used before the analysis of dispersion because the requirements of normal basic distribution were met. For this, the Bartlett test was used.

**Results and Discussion**

An increase in the number of microorganisms was observed during 3 weeks (Table 1). In the 3rd week amounts of \( 10^8 \cdot \text{ml}^{-1} \) CFU (in samples with higher initial spores count) and \( 10^5 \cdot \text{ml}^{-1} \) CFU (in samples with initial spore concentration of \( < 10^1 \cdot \text{ml}^{-1} \)) were found. No growth of microorganism was observed in samples stored at 4 °C.

<table>
<thead>
<tr>
<th>Storage (week)</th>
<th>Temperature (°C)</th>
<th>Initial spore counts in 1 ml milk</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>24</td>
<td>4</td>
</tr>
<tr>
<td>10^2</td>
<td>3·10^6</td>
<td>2·10^5</td>
</tr>
<tr>
<td>10^1</td>
<td>3·10^7</td>
<td>4·10^7</td>
</tr>
<tr>
<td>&lt;10^2</td>
<td>5·10^8</td>
<td>6·10^8</td>
</tr>
<tr>
<td>10^1</td>
<td>3·10^9</td>
<td>5·10^9</td>
</tr>
<tr>
<td>&lt;10^1</td>
<td>6·10^2</td>
<td>5·10^2</td>
</tr>
<tr>
<td>10^2</td>
<td>6·10^3</td>
<td>4·10^3</td>
</tr>
<tr>
<td>10^3</td>
<td>8·10^4</td>
<td>3·10^4</td>
</tr>
<tr>
<td>&lt;10^1</td>
<td>1·10^5</td>
<td>2·10^5</td>
</tr>
<tr>
<td>10^2</td>
<td>8·10^6</td>
<td>3·10^6</td>
</tr>
<tr>
<td>10^3</td>
<td>5·10^7</td>
<td>2·10^7</td>
</tr>
<tr>
<td>&lt;10^1</td>
<td>3·10^8</td>
<td>1·10^8</td>
</tr>
</tbody>
</table>

A decrease in protein content, due to the action of proteolytic enzymes, was observed only in the samples inoculated with thermically non-inactivated spores stored at 24 °C, and corresponded with an increase in bacterial counts. No proteolysis was found in samples with Bacillus cereus spores inactivated at 100 °C for 10 min and 135 °C for 5 s. During storage at 4 °C for 3 months growth of microorganisms was not monitored and changes in the protein content were not obtained. A more pronounced proteolysis was found in the samples with higher initial counts of spores in milk, a lower proteolysis was observed in the samples containing a few spores.

A marked reduction of the initial protein content (34.55 g·l⁻¹) milk was observed for all the strains under investigation in the milk samples containing Bacillus cereus spores. Table 2 shows a decrease of protein content (with the lowest value of 26.3 g·l⁻¹) in samples with spores of individual Bacillus cereus strains. As Table 3 shows, the average values after storage for 1, 2, and 3 weeks were 32.64 - 30.36 - 29.46 g·l⁻¹ (initial concentration of spores was \( 10^2 \cdot \text{ml}^{-1} \)), 33.52 - 50.48 - 29.76 g·l⁻¹ (initial concentration of spores was \( 10^1 \cdot \text{ml}^{-1} \)) and 33.96 - 32.34 g·l⁻¹ (initial concentration of spores was \( 10^0 \cdot \text{ml}^{-1} \)).
a 31.26 g·l⁻¹ (initial concentration of spores was < 10¹·ml⁻¹). In the 1st week, protein contents were significantly higher (p < 0.05) than in the 3rd week.

Kelly and Foley (1997) also used the apparatus MilcoScan to measure protein cleavage. They found protein contents ranging from 3.13 to 3.30%. The reductions in protein contents they found are similar to those observed in this study, but it is difficult to compare the values with our results because of different experimental conditions and different bacterial enzyme producers used in the trials. A reduction in protein contents in milk due to lytic enzyme activity was studied also by Corzo et al. (1994), Recio et al. (2000), Zhao et al. (1998), Madsen and Qvist (1997), but they used other methods.

Results of free tyrosine content measurements are listed in Table 4. There was a marked proteolytic activity observed in B. cereus during storage, and an increase in free tyrosine content from the initial value of 0.65 mg·ml⁻¹ to 2.13 ± 0.28 and 2.09 ± 0.19 mg·ml⁻¹ at a higher concentration of spores and to 1.66 ± 0.25 mg·ml⁻¹ at a concentration < 10¹·ml⁻¹. Lukášová (1985) studied proteolytic activity of psychrotrophic microorganisms in milk and found increased free tyrosine, up to 1.21 mg·ml⁻¹ with 10⁸ CFU·ml⁻¹, which corresponds
with the values we received with the same bacterial counts. In the 3rd week, free tyrosine was significantly higher ($p < 0.05$) than in the 2nd week, and highly significantly higher ($p < 0.01$) than in the 1st week.

When *B. cereus* spores had been exposed to temperatures of 100 °C for 10 min and 135 °C for 5 s, no proteolysis was observed in the milk samples because the spores had been destroyed. Microbial enzymes break casein first, before they start breaking whey proteins (López-Fandino et al. 1993). In UHT milk stored at 24 °C, containing non-inactivated *B. cereus* spores, a marked decrease in all casein fractions was observed. The initial 100% content of $\alpha$-casein was decreased to 69 ± 10% on the 6th day of storage. In addition, decreased $\beta$-casein and $\kappa$-casein contents were noted, 56 ± 16% and 43 ± 10%, respectively (Fig. 1 and Plate V, Fig. 3). We compared changes in different casein fractions and did not find significant differences between $\alpha$- and $\beta$-casein levels. However, significant differences ($p < 0.05$) and ($p < 0.01$) were found between $\beta$- and $\kappa$-casein, and $\kappa$- and $\alpha$-casein contents, respectively.

Table 4. Mean free tyrosine contents (mg·ml⁻¹) in UHT milk with *B. cereus* spores during the storage (days) at 24 °C

<table>
<thead>
<tr>
<th>Initial spore count in milk (ml⁻¹)</th>
<th>Storage time (days)</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>7</th>
<th>14</th>
<th>21</th>
<th>28</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Initial level</td>
<td>0.65 ± 0.08</td>
<td>0.69 ± 0.09</td>
<td>0.97 ± 0.06</td>
<td>1.18 ± 0.10</td>
<td>1.42 ± 0.15</td>
<td>1.66 ± 0.27</td>
<td>2.01 ± 0.16</td>
</tr>
<tr>
<td>$10^2$</td>
<td>0.65 ± 0.08</td>
<td>0.69 ± 0.09</td>
<td>0.89 ± 0.09</td>
<td>1.09 ± 0.09</td>
<td>1.36 ± 0.18</td>
<td>1.62 ± 0.23</td>
<td>1.88 ± 0.07</td>
<td>2.09 ± 0.19</td>
</tr>
<tr>
<td>$&lt; 10^3$</td>
<td>0.65 ± 0.08</td>
<td>0.67 ± 0.08</td>
<td>0.74 ± 0.11</td>
<td>0.94 ± 0.09</td>
<td>1.27 ± 0.17</td>
<td>1.41 ± 0.22</td>
<td>1.54 ± 0.28</td>
<td>1.66 ± 0.25</td>
</tr>
</tbody>
</table>

Fig. 1. Proteolytic effects of *Bacillus cereus* on casein fractions in UHT milk stored at 24 °C

Fig. 2. Proteolytic effects of *Bacillus cereus* on casein fractions in UHT milk stored at 4 °C
In the milk samples inoculated with non-inactivated spores and stored at 4 °C (Fig. 2), no such great reduction in casein fractions was observed as in the samples stored at 24 °C. After 18 weeks of storage, α-casein level was reduced to 85 ± 11%, β-casein and κ-casein contents dropped to 82 ± 5% and 76 ± 11%, respectively. No statistically significant differences were found between reductions in levels of different casein fractions and between control samples and samples with Bacillus cereus.

B. cereus spores were inactivated and destroyed by a 10-minute exposure to the temperature of 100 °C, and no statistically significant changes in casein fraction levels were found during storage at 24 °C.

Similar results were obtained by Melachouris and Tuckey (1968) who reported that β-casein was more readily degraded by B. cereus proteases than other casein fractions at 30 °C. Gallagher et al. (1994) studied the effects of B. subtilis protease on casein fractions at an optimum temperature of 40 °C. After 1 hour, α-casein was found unchanged, whereas β-casein was completely hydrolyzed after 40 minutes. Other researchers such as López-Fandino et al. (1993) monitored reductions in contents of casein fractions due to the effect of Pseudomonas fluorescens B52 proteases. The greatest reduction was noted in the κ-casein fraction, α-casein appeared the most stable. Similar results were reported by Ismail et al. (1991) and Dogru et al. (2001). The above-mentioned results imply that a storage temperature has a decisive effect on the degradation rate of casein fractions.

Increased FFA contents were observed only in the samples stored at 24 °C. The changes were observed when levels of 10^4 - 10^5 CFU ml^-1 were reached, maximum CFU counts in the 3rd week of storage were identical in all the strains used, i.e. 10^8·ml^-1.

Marked lipolysis was found in the samples with higher initial contents of inoculated, heat non-inactivated spores in milk, in the samples with few spores a lower degree of lipolysis was found. Mean initial FFA content in milk used in the trial was 41.97 mmol·kg^-1 milk fat. In general, B. cereus strains showed a very high lipolytic activity, which is demonstrated by high FFA contents found even in the samples with the lowest initial spore counts. However, marked differences were found between different strains. During three weeks of storage, in the samples with the initial spore count of 10^2·ml^-1, FFA contents of 241.79 ± 160.48, 771.44 ± 485.22 and 1617.22 ± 68.17 were found, in the samples with lower spore counts, the final values were 1261.18 ± 31.11 and 895.00 ± 13.01 mmol·kg^-1 fat (Table 5).

Table 5. Mean FFA contents (mmol·kg^-1 milk fat) in milk with B. cereus spores during the storage (weeks) at 24 °C

<table>
<thead>
<tr>
<th>Inactivation of spores</th>
<th>Week</th>
<th>Initial spore counts in 1 ml milk</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>10^2 ± SD</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Initial FFA level: 41.97 mmol·kg-1</td>
</tr>
<tr>
<td>No heat inactivation</td>
<td>1</td>
<td>241.79 ± 160.48</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>771.44 ± 485.22</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>1617.22 ± 68.17</td>
</tr>
<tr>
<td>100 °C 10 min</td>
<td>1</td>
<td>42.58 ± 0.38</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>42.62 ± 0.71</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>42.55 ± 2.11</td>
</tr>
<tr>
<td>135 °C 5 s</td>
<td>1</td>
<td>43.08 ± 0.85</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>43.32 ± 0.08</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>43.29 ± 0.20</td>
</tr>
</tbody>
</table>

After the exposure of B. cereus spores to 100 °C for 10 min and 135 °C for 5 s, no lipolysis in the milk samples was observed because the spores were effectively destroyed. Statistical analyses were focused on determination of significance of differences in FFA contents between different storage times. Samples with non-inactivated spores were evaluated, with
the initial spore count of 10²·ml⁻¹ milk, stored at 24 °C. In the 1st week, FFA contents were significantly \((P < 0.01)\) higher than in the 3rd week.

The inactivation of spores by exposing them to 100 °C for 10 minutes and 135 °C for 5 minutes was 100% effective. There was no lipolysis observed in the samples inoculated with the heat treated spores.

Against the standard ČSN 570529 (1995) that lays down a maximum FFA content of 32 mmol·kg⁻¹ in raw milk intended for the dairy and processing, measured by the dilution extractive method, increased FFA levels in UHT milk were found, further increasing due to lipolysis. Vlachos and Litopoulou-Tzanetaki (1985) monitored FFA contents in milk, focusing on contents of different FFAs instead of total FFA amount, therefore results of this study cannot be compared to theirs. However, the results of this study correspond with their finding that there are differences in production of lipolytic enzymes even within one bacterial species. Vallejo-Cordoba et al. (1998) used the method of capillary electrophoresis for the qualitative and quantitative determination of chain FFA and recommend it for the monitoring of milk fat lipolysis because it enables obtaining the results quickly.

In the samples stored at 4 °C for 3 months there was no increase in microbial counts and no changes in terms of quantity of milk components under investigation, as compared with the initial values.

Monitoring proteolytic and lipolytic activity of microflora in pasteurized milk and the effect of storage temperature was studied also by Burdová et al. (2002) who found that in sufficiently heat-treated milk immediately stored under 4 °C, amounts of lipolytic and proteolytic enzymes produced in a three times longer period of time were not comparable with values found in samples stored at 10 °C for 2 - 3 days. Vyletělová (2002) observed the effect of temperature on the growth of \(B.\) cereus and found temperatures ranging from 30 to 37 °C to be optimum; whereas we did not observe growth in any bacterial strain at a temperature under 4 °C.

Deteriorating sensory properties of milk (odour, clotting, flaking), corresponding with the lipolysis and proteolysis progress, were observed in the samples with non-inactivated spores, stored at 24 °C. Harrigan (1998) described cream flaking caused by lecithinase, consisting of the aggregation of fat spheres after the disintegration of their envelope.

In the samples kept at 4 °C, no sensory changes were found, neither after 3 months of storage, nor in any of the \(B.\) cereus strains.

**Vliv enzymů \(B.\) cereus na kvalitu UHT mléka**

Na modelovém případě kontaminace trvanlivého polotučného mléka sporami 6 kmeny \(B.\) cereus izolovaných z prostředí farmy a ze syrového mléka bylo provedeno sledování proteolýzy stanovením změn obsahu bílkovin metodou infračervené spektroskopie, volného tyrosinu Lowryho metodou podle Jufšte a stanovení úbytku kaseinových frakcí pomocí SDS-PAGE. Sledování lipolýzy bylo provedeno titračně extrakční metodou. Při skladovací teplotě 4 °C nebyly enzymatické procesy zaznamenány, zatímco při skladovací teplotě 24 °C byla zjištěna v průběhu tří týdnů výrazná enzymatická aktivita a smyslové změny UHT mléka. Po 3 týdnech skladování byl stanoven snížený obsah bílkovin z hodnoty 34.55 g·l⁻¹ až na hodnotu 29.46 ± 2.00 g·l⁻¹ mléka, zvýšený obsah volného tyrosinu z původní hodnoty 0.65 až na 2.13 ± 0.28 mg·ml⁻¹ a zvýšený látkový obsah volných mastných kyselin z původního obsahu 41.97 na 1617.22 ± 68.17 mmol·kg⁻¹ mléčného tuku. Po šesti dnech byl zaznamenán úbytek byl α-kaseinu na 69.20 ± 10.21 %, β-kaseinu na 55.96 ± 15.89 % a κ-kaseinu na 42.64 ± 10.44 %. Rozsah změn v UHT mléce závisel na kmeni \(B.\) cereus, výchozím počtu mikroorganismů a způsobu termo-inaktivace spór.
Acknowledgements

This study was supported by the grant from the Ministry of Education, Youth and Sports of the Czech Republic No 6215712402.

References


ČSN 57 0529 1995: Syrové kravské mléko pro mlékárenské oœetfiení a zpracování. Êesk˘ normalizaãní institut, Praha, 8 p.


IPSEN R, OTTE J, LOMHOLT SB, QVIST KB 2000: Standardized reaction times used to describe the mechanism of enzyme-induced gelation in whey protein systems. J Dairy Res 37: 403-413


LUKÁŠOVÁ J, VYHNÁLKOVÁ J, PÁÇOVÁ Z 2001: *Bacillus* species in raw milk and in the farm environment. Milchwissenschaft 56: 609-611


MATOUŠKOVÁ O, CHALUPA J, CÍGLER M, HRUŠKA K 1992: STAT-Plus uživatelská příruãka, verze 1.01. Veterinary Research Institute, Brno, CR.


ON 57 0533 1985: Stanovení látkového obsahu volných mastných kyselin B. Extrakční titrační metoda stanovení obsahu volných mastných kyselin.
VLAHOŠ I, LITOPOULOU-TZANETAKI E 1985: Free fatty acid production by some Bacillus strains grown in UHT milk at room temperature. Milchwissenschaft 40: 521
VYLETÉLOVÁ M 2001: Výskyt bakterií rodu Bacillus v syrovém, pasterovaném a UHT mléce. Náš chov 5: 16-18
Fig. 3. SDS-PAGE - proteolysis of casein fractions due to the action of Bacillus cereus in milk stored at 24 °C. Figures represent days of storage.